CLAIM AMENDMENTS

- 1. (Allowed) A method of characterizing spectrometer instruments according to instrument variation, comprising the steps of:
- 5 providing at least one standard spectrum from at least one spectrometer instrument; and

classifying said at least one spectrometer instrument into at least one of a plurality of predefined clusters on the basis of features extracted from said at least one spectrum; and

providing at least one calibration models for each of said predefined clusters that models instrument variation of instruments classified to the cluster.

 (Allowed) The method of Claim 1 wherein said instrument variation comprises any of:

wavelength shifts;

- 15 nonlinear wavelength shifts;
 - wavelength expansions;

wavelength contractions;

nonlinear wavelength expansions;

source intensity drifts;

- 20 blackbody profile changes;
 - bandwidth changes;

resolution changes;

baseline deviations;

changes over time:

25 temperature effects:

detector response;

differences in optical components;

variation related to mounting of references;

differences in the optical interface to the sample;

30 linearity; and

detector cut-off.

3. (Allowed) The method of Claim 1, wherein said standard spectra are measured on a plurality of spectrometer instruments.

- 4. (Allowed) The method of Claim 1, wherein said standard sp ctral are measured on a single spectrometer instrument at successive time intervals.
- 5. (Allowed) The method of Claim 1, wherein said classifying step comprises the steps of:

extracting features; and classifying said features according to a classification model and decision rule.

- 6. (Allowed) The method of Claim 5, wherein said feature extraction step comprises any mathematical transformation that enhances a particular aspect or quality of data that is useful for interpretation.
 - 7. (Allowed) the method of Claim 5, wherein said classification model comprises means for determining a set of similarity measures with predefined classes.
 - 8. (Allowed) The method of Claim 5, wherein said decision rule comprises means for assigning class membership on the basis of a set of measures calculated by a decision engine.
- 20 9. (Allowed) The method of Claim 1, wherein individual features are divided into two categories, said categories comprising:

abstract features wherein said features are extracted using various computational methods; and

- simple features that are derived from an *a priori* understanding of a system, wherein said feature is directly related to an instrument parameter or component.
 - 10. (Allowed) The method of Claim 9, wherein said abstract features are calculated using any of:

plotting primary principal components versus one another and identifying resulting 30 clusters;

discriminant analysis; and k-means clustering.

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11. (Allowed) The method of Claim 5, wherein said classification step further comprises
 the step of employing factor-based methods to build a model capable of representing variation in a measured spectrum related to variations in spectral response;

wherein projection of a measured absorbance spectrum onto said model constitutes a feature that represents spectral variation related to instrument variation.

12. (Allowed) The method of Claim 5, wherein said classifying step further comprisesthe steps of:

measuring the similarity of a feature to predefined clusters; and assigning membership in a cluster.

- 13. (Allowed) The method of Claim 5, further comprising the step of: assigning measurements in an exploratory data set to clusters.
 - 14. (Allowed) The method of Claim 13, further comprising the step of: using measurements and class assignments to determine a mapping from features to cluster assignments.
 - 15. (Allowed) The method of Claim 13, further comprising the steps of:

defining clusters from said features in a supervised manner, wherein each set of features is divided into two or more regions, and wherein classes are defined by combinations of feature divisions;

designing a classifier subsequent to class definition through supervised pattern recognition by determining an optimal mapping or transformation from the feature space to a class estimate which minimizes the number of misclassifications; and

creating a model based on class definitions which transforms a measured set of features to an estimated classification.

- 16. (Allowed) The method of Claim 1, further comprising the step of applying said calibration models to analysis of new sample measurements.
- 17. (Allowed) The method of Claim 16, wherein said calibration models model differences between said predefined clusters.
 - 18. (Allowed) The method of Claim 16, wherein a master calibration model is developed for a first of said clusters from a set of exemplar spectra with reference values and pre-assigned classification definitions.

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- 19. (Allowed) The method of Claim 18, further comprising the step of transferring said master calibration model to a plurality of slave calibration models, wherein a slave calibration model is calculated for each remaining cluster, and wherein a transform modifies said master calibration model to a slave calibration model in accordance with principal features defining each of said classes.
- 20. (Allowed) The method of Claim 19, wherein said transferring step comprises the steps of:

transferring said master calibration model to a first slave calibration model;
transferring said first slave calibration model to a second slave calibration model;
and repeating said transfer from one slave calibration model to another slave
calibration model, until a calibration has been provided for each of said predefined clusters;

wherein a transform modifies said transferred calibration models in accordance with principal features defining each of said clusters.

- 21. (Allowed) The method of Claim 18, further comprising the step of transfering said master calibration model to a plurality of slave calibration models, wherein a slave calibration model is calculated for each remaining cluster, and wherein a transform modifies said slave calibration model to said master calibration model in accordance with principal features defining each of said classes.
- 22. (Allowed) The method of Claim 21, wherein said transferring step comprises the steps of:

transferring said master calibration model to a first slave calibration model; transferring said first slave calibration model to a second slave calibration model; and repeating said transfer from one slave calibration model to another slave calibration model, until a calibration has been provided for each of said predefined clusters;

wherein a transform modifies said transferred calibration models in accordance with principal features defining each of said clusters.

- 23. (Allowed) The method of Claim 16, wherein a different calibration model is developed for each cluster, and wherein said calibration models are developed from a set of exemplar spectra, with reference values and pre-assigned cluster definitions.
- 35 24. (Allowed) The method of Claim 23, wherein a spectrum is assigned to one of many of said predefined clusters for which a calibration model has been developed.

25. (Allowed) The method of Claim 1, further comprising the steps of: providing new spectral measurements;

comparing said new spectral measurements to each of said pre-defined clusters according to extracted spectral features;

reporting those measurements as outliers for which a matching cluster is not found.

26. (Allowed) A method of developing calibration models for spectral analysis comprising the steps of:

defining clusters from an exemplar data set of spectral measurements, wherein said clusters exhibit a high degree of internal similarity;

mapping said clusters to one another, wherein principal features distinguishing clusters from one another are determined;

calculating a calibration model for a first of said clusters, said calibration model comprising a master calibration;

transferring said master calibration to at least one slave calibration, wherein a slave calibration comprises a calibration derived by applying a transform to slave spectra such that the master calibration now models the difference between the master cluster and another cluster corresponding to said slave spectra.

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27. (Allowed) A method of characterizing spectrometer instruments according to instrument variation, comprising the steps of:

collecting spectra using at least one optical spectrometer instrument; and

classifying said spectra into predefined clusters on the basis of extracted spectral features; and

providing calibration models for each of said predefined clusters, wherein said calibration models model instrumental variation.

28. (Allowed) A method of characterizing spectrometer instruments according to instrument variation, comprising the steps of:

collecting spectra using at least one spectrometer instrument; and

classifying said spectra into predefined clusters on the basis of extracted spectral features; and

providing calibration models for each of said predefined clusters, wherein said calibration model is applied to a new spectral measurement.

29. (Allowed) A method of characterizing spectrometer instruments according to instrument variation, comprising the steps of:

collecting spectra using at least one spectrometer instrument; and

classifying said spectra into predefined clusters on the basis of extracted spectral features; and

providing calibration models for each of said predefined clusters, wherein said calibration models model said instrument variation; and

wherein said at least one spectrometer instrument is not a mass spectrometer.

10 30. (Allowed) A method of characterizing spectrometer instruments according to instrument variation, comprising the steps of:

collecting at least one spectrum using at least one spectrometer instrument; and classifying said spectrometer instrument into predefined clusters on the basis of extracted spectral features; and

- providing calibration models for each of said predefined clusters.
 - 31. (Allowed) The method of Claim 30, wherein said calibration models model instrument variation.
- 20 32. (Allowed) The method of Claim 3, wherein said instrument variation comprises any of:

wavelength shifts;

nonlinear wavelength shifts;

wavelength expansions;

25 wavelength contractions;

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nonlinear wavelength expansions;

source intensity drifts;

blackbody profile changes;

bandwidth changes;

30 resolution changes;

baseline deviations;

changes over time;

temperature effects;

detector response;

35 differences in optical components;

variation related to mounting of references;

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differences in the optical interface to the sample; linearity; and detector cut-off.

- 5 33. (Allowed) The method of Claim 30, wherein said standard spectra are measured on a plurality of spectrometer instruments.
 - 34. (Allowed) The method of Claim 30, wherein said standard spectral are measured on a single spectrometer instrument at successive time intervals.
 - 35. (Allowed) The method of Claim 30, wherein said classifying step comprises the steps of:

extracting features; and classifying said features according to a classification model and decision rule.

- 36. (Allowed) The method of Claim 35, wherein said feature extraction step comprises any mathematical transformation that enhances a particular aspect or quality of data that is useful for interpretation.
- 20 37. (Allowed) The method of Claim 35, wherein said classification model comprises means for determining a set of similarity measures with predefined classes.
 - 38. (Allowed) The method of Claim 35, wherein said decision rule comprises means for assigning class membership on the basis of a set of measures calculated by a decision engine.
 - 39. (Allowed) The method of Claim 30, wherein individual features are divided into two categories, said categories comprising:

abstract features wherein said features are extracted using various computational methods; and

simple features that are derived from an *a priori* understanding of a system, wherein said feature is directly related to an instrument parameter or component.

40. (Allowed) The method of Claim 39, wherein said abstract features are calculated using any of:

plotting primary principal components versus one another and identifying resulting

clusters;

discriminant analysis; and k-means clustering.

41. (Allowed) The method of Claim 35, wherein said classification step further comprises the step of employing factor-based methods to build a model capable of representing variation in a measured spectrum related to variations in spectral response;

wherein projection of a measured absorbance spectrum onto said model constitutes a feature that represents spectral variation related to instrument variation.

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42. (Allowed) The method of Claim 35, wherein said classifying step further comprises the steps of:

measuring the similarity of a feature to predefined clusters; and assigning membership in a cluster.

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- (Allowed) The method of Claim 35, further comprising the step of: assigning measurements in an exploratory data set to clusters.
- 44. (Allowed) The method of Claim 43, further comprising the step of:

using measurements and class assignments to determine a mapping from features to cluster assignments.

- 45. (Allowed) The method of Claim 43, further comprising the steps of:
- defining clusters from said features in a supervised manner, wherein each set of features is divided into two or more regions, and wherein classes are defined by combinations of feature divisions;

designing a classifier subsequent to class definition through supervised pattern recognition by determining an optimal mapping or transformation from the feature space to a class estimate which minimizes the number of misclassifications; and

30 creating a model based on class definitions which transforms a measured set of features to an estimated classification.

46. (Allowed) The method of Claim 30, further comprising the step of applying said calibration models to analysis of new sample measurements.

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- 47. (Allowed) The method of Claim 46, wherein said calibration models model differences between said predefined clusters.
- 48. (Allowed) The method of Claim 46, wherein a master calibration model is developed for a first of said clusters from a set of exemplar spectra with reference values and pre-assigned classification definitions.
 - 49. (Allowed) The method of Claim 48, further comprising the step of transferring said master calibration model to a plurality of slave calibration models, wherein a slave calibration model is calculated for each remaining cluster, and wherein a transform modifies said master calibration model to a slave calibration model in accordance with principal features defining each of said classes.
- 50. (Allowed) The method of Claim 49, wherein said transferring step comprises the steps of:

transferring said master calibration model to a first slave calibration model;
transferring said first slave calibration model to a second slave calibration model;
and repeating said transfer from one slave calibration model to another slave
calibration model, until a calibration has been provided for each of said predefined clusters;
wherein a transferm modified said transferred calibration model in accordance with

wherein a transform modifies said transferred calibration models in accordance with principal features defining each of said clusters.

- 51. (Allowed) The method of Claim 48, further comprising the step of transferring said master calibration model to a plurality of slave calibration models, wherein a slave calibration model is calculated for each remaining cluster, and wherein a transform modifies said slave calibration model to said master calibration model in accordance with principal features defining each of said classes.
- 52. (Allowed) The method of Claim 30, wherein said transferring step comprises the 30 steps of:

transferring said master calibration model to a first slave calibration model; transferring said first slave calibration model to a second slave calibration model; and repeating said transfer from one slave calibration model to another slave calibration model, until a calibration has been provided for each of said predefined clusters;

wherein a transform modifies said transferred calibration models in accordance with principal features defining each of said clusters.

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- 53. (Allowed) The method of Claim 46, wherein a different calibration model is developed for each cluster, and wherein said calibration models are developed from a set of exemplar spectra, with reference values and pre-assigned cluster definitions.
- 54. (Allowed) The method of Claim 53, wherein a spectrum is assigned to one of many of said predefined clusters for which a calibration model has been developed.
- 55. (Allowed) The method of Claim 30, further comprising the steps of:
 providing new spectral measurements;
 comparing said new spectral measurements to each of said pre-defined clusters according to extracted spectral features;
- 15 56. A method of generating an analyte prediction comprising steps of: collecting a sample spectrum;

providing a plurality of pre-defined-clusters-with-corresponding calibration models, wherein each cluster is defined according to spectral features characteristic of state of at least one-spectrometer instrument;

reporting those measurements as outliers for which a matching cluster is not found.

- 20 mapping said sample spectrum to one of said predefined clusters; and applying the corresponding calibration model to generate said analyte prediction.
 - 57. The method of Claim 56, wherein state comprises any of: variation of a single spectrometer over time; and variation between spectrometers.
 - 58. The method of Claim 56, further comprising a step of: classifying said at least one spectrometer instrument into at least one of said clusters.
- 30 59. The method of Claim 58, said step of classifying comprising: extracting features; and classifying said features according to a classification model and decision rule.
- 60. The method of Claim 59, wherein sald feature extraction step comprises—any mathematical transformation that enhances a particular aspect or quality of data that is useful for interpretation.

6 1. 	The method of Claim 56, wherein individual features are divide	d into	two (atego	rios,
said ca	ategories comprising:	•			

abstract-features, wherein said features are extracted using various computational methods; and

simple features that are derived from an a priori-understanding of a system, wherein said-feature is directly related to an instrument parameter or component.

62. The method of Claim 30, wherein said step of mapping said sample-spectrum-to one of said predefined clusters comprises:

associating said sample spectrum to one of said pre-defined clusters.

63. The method of Claim 62, further comprising a step of: reporting said sample spectrum as an outlier if a matching cluster is not found.

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